

ABSTRACT

A decorated luminary product includes a candle holder containing a candle, wherein at least one of the inner surface and the outer surface of the candle holder has a hammered texture such that light passing through the candle holder varies substantially as a result of variation of refraction of the light. A decorative web of a heat-shrinkable polymer may be heat shrunk to conform to the outer surface of the candle holder. The web is decorated with an ink or pigmentation to cooperate with light and/or heat emitted by burning the candle, so as to provide a pleasing visual effect when the candle is burned, while the hammered texture of the candle holder causes variations in the refraction of light emitted from the candle, causing further visual effects. The refraction of light caused by the hammered texture of the candle holder also provides aesthetically pleasing effects when the candle is unlit, due to variations in the image on the web resulting from variation in the light observed passing through the candle holder.